

Material - ASTM A217 Grade WC4

Standard Specification for Steel Castings, Martensitic Stainless and Alloy, for Pressure-Containing Parts, Suitable for High-Temperature Service

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A217 / A217M Steel Castings, Martensitic Stainless and Alloy, for Pressure-Containing Parts, Suitable for High-Temperature Service

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.050 - 0.200	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Chromium	Cr %	0.500 - 0.800		
Nickel	Ni %	0.700 - 1.100		
Molybdenum	Mo %	0.450 - 0.650		
Copper	Cu %	0.500 max.	Mechanical Properties	
Tungsten	W %	0.100 max.	Tensile Strength in Mpa	485 - 655
other	Ot %	0.600 max.	Yield Strength in Mpa	275 min.
Iron	Fe %	Balance	Elongation in %	20 min.
-	-	-	Reduction of Area in %	35 min.
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J12082	UNS	USA	Casting
SA-217 Grade WC4	ASME	USA	Casting
A487 Grade 11	ASTM	USA	Casting
SA-487 Grade 11A	ASME	USA	Casting
SA-487 Grade 11B	ASME	USA	Casting
WC4	KS	Korea	Casting
WC4	NMX	Maxico	Casting

For any further inquiries, please do not hesitate to contact us. You may visit our website at AMTECH TECHNOCAST PVT. LTD., call us at [+91 9879817994](tel:+919879817994), or email us at manish@amtechtechnocast.com

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